

Date: Monday, 11/21/2005 9:51:54 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PILOT/CO-PILOT STEP, LH (FOLDING)
Job Number	: 24905		
Estimate Number	: 10813		
P.O. Number	: N/A	Part Number	: D412630031
This Issue	: 11/21/2005	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D412630031
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: A
	Type : R & D LG FAB	Material	: N/A
Written By	: <u>See comment below</u>	Due Date	: 11/28/2005
Checked & Approved By	: <u>See comment below</u>	Qty:	1
Comment	: EST. REV. A 05.11.21 NEW ISSUE EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 Photocopy D412-630 bluefile & type labels per PPP412-630-031 CHG001

2.0	D3443041	Strut Weldment Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Pick:

✓	Qty	Part Number	Description	Batch
	1	D3443-041	Strut ass'y	B24907

3.0	D3443043	Strut Weldment Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Pick:

✓	Qty	Part Number	Description	Batch
	1	D3443-043	Strut ass'y	B24908

4.0	D34541	Bushing
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Pick:

✓	Qty	Part Number	Description	Batch
	1	D3454-1	Bushing	B24909

5.0	D34543	Bushing
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Pick:

Qty	Part Number	Description	Batch
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Job Number:



Seq. #: Machine Or Operation: Description :

✓ 2 D3454-3 Bushing B 24910

6.0 D34545 Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3454-5	Bushing	B25215
2	D3443-9	Pin	B25290

7.0 D34547 Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3454-7	Bushing	B25216

8.0 D34551 Spacer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
6	D3455-1	Spacer	B 24913

9.0 D34553 Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3455-3	Spacer	B 24914

10.0 D3462041 Bracket Assbly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3462-041	Bracket ass'y	B 24915

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Job Number:



Seq. #: Machine Or Operation: Description :

11.0 D3463041 Step Weldment



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D3463-041 Step weldment B24917

12.0 D34651 Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D3465-1 Washer B25218

13.0 AN3104 NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 AN310-4 Nut M19096

14.0 AN3105 NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 AN310-5 Nut M19096

15.0 AN3107 NUT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 AN310-7 Nut M19096

16.0 AN3C5A Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty Part Number Description Batch
3 AN3C-5A Bolt M19396

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Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

AN4C14

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN4C14	BOLT	M19096

EC
→

1 AN44-C12 eye bolt

will be shipped separately later.
EC

18.0

AN4C15

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN4C15	BOLT	M19213

19.0

AN5C11

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN5C11	BOLT	M19096
2	AN4CH3	bolt	M19390

EC

20.0

AN5C15

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN5C15	BOLT	M18767 M19213

21.0

AN960C10

WASHER



Comment: Qty.: 6.0000 EACH(s)/Unit Total : 6.0000 EACH(s)

Pick:

Qty	Part Number	Description	Batch
7	AN960C10	WASHER	M18728

EC

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22.0 AN960C516 Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN960C516	Washer	M17697

23.0 MS210433 Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
3	MS21043-3	NUT	M19099
2	MS24665-227	Cotter	M19096

24.0 MS246651013 229 COTTER PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS24665-229	COTTER PIN	M19096

25.0 MS24665153 COTTER PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS24665-153	COTTER PIN	M16941

26.0 MS24665302 Cotter Pin



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	MS24665-302	COTTER PIN	M1843

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Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C 206/01/116

(1)

28.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-630-031

Location: _____

PPP Rev: Draft

C 206/01/116

(1)

29.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

C 206/01/116

(1)

Job Completion



u 06.01.16 1